

**Problems and solutions  
in the comprehensive diagnostics  
of some light metal hydrides**  
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- **Creation of the “carbon -metal hydride” nanocomposition materials for effective hydrogen adsorption and development a such materials preparation”**
  - **State contract № 02.513.11.3212, 18.05.2007**



# **Aims of work:**

**Development of analytical methods  
and physical-chemical studies  
of some light metal hydrides and  
related nanocomposition materials.  
applied in H-storage**



# Some known light metal hydrides and their physical-chemical properties

Compound	Density, g/cm <sup>3</sup>	$\Delta H^{\circ}_{\text{form.}}$ , kJ/mol	Hydrogen content, wt. %	Melting point and decomposition temperature, °C
LiH	0.78	-90.7	12.68	M.p. 692, decomp. > 750
LiBH <sub>4</sub>	0.681	-193.98	18.50	M.p. 283, decomp. > 283
AlH <sub>3</sub>	1.45	-9.60	10.08	M.p. ~150, decomp. > 283
MgH <sub>2</sub>	1.42	-90.8	7.6	decomp. ~250-300
<b>LiAlH<sub>4</sub></b>	<b>0.917<sub>monocl.</sub> 1.02<sub>tetrag.</sub> 1.20<sub>rhomb.</sub></b>	<b>-107.1</b>	<b>10.54</b>	<b>decomp. 75-230</b>
Mg[AlH <sub>4</sub> ] <sub>2</sub>	1.05	-234	9.34	118
Ca[AlH <sub>4</sub> ] <sub>2</sub>		-184.3	7.89	пл. 185
TiH <sub>2</sub>	3.78	-123.4	4.00	разл. 250-300
CaH <sub>2</sub>	1.90	-186.2	4.75	пл. 815, разл. > 850
NaH	1.38	-56.4	4.16	~ 800, разл. > 850

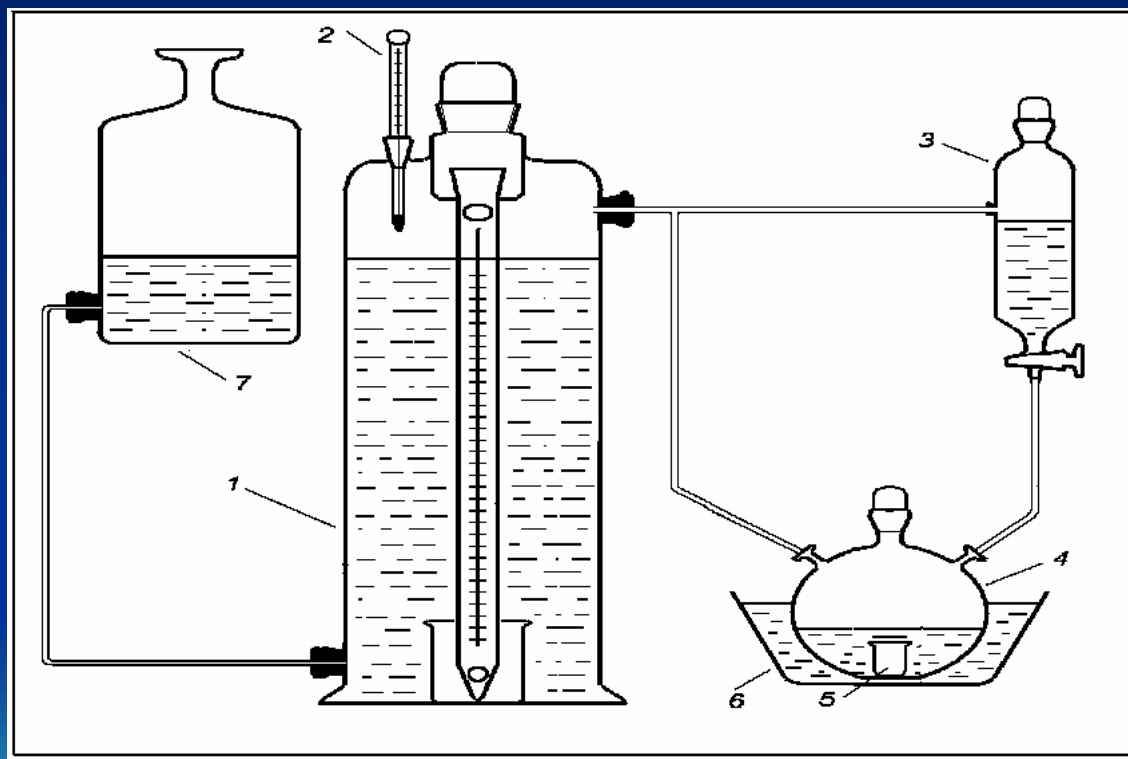
# Analyzed materials – chemicals from Novosibirsk Chemical Concentrates Plant, Aldrich and ABCR company

- **LiH, Li[AlH<sub>4</sub>],**
- **Na[AlH<sub>4</sub>], MgH<sub>2</sub>**



# Gas-volumetric method of hydrogen determination, evolved from hydrides through hydrolysis with water-dioxane mixture

T.N. Dymova, A.A. Vysheslavtsev, // Russ. J. Inorg. Chem. 1960, v.5, pp.2153-2156



1- gazometer, 2-thermometer; 3- dosator of water-dioxane solution;  
4- reaction flask; 5- analyzed sample; 6- cooling bath; 7- level receiver

## Method of H determination in $\text{LiAlH}_4$ and related nanocomposition materials

- 1) Registration of gas-meter and thermometer values.
- 2) Loading of water-dioxane mixture into dosator vessel.
- 3) Insertion of analyzed H-sample  $\text{LiAlH}_4$  into flask.
- 4) Closing of gas-meter.
- 5) Installation of reaction flask into cooling bath.
- 6) Introduction of water-dioxane mixture up to stop of  $\text{H}_2$  evolution.
- 8) Fixation of gas-burette value.
- 9) Normalization of gas-burette values to normal condition and calculation of  $\text{LiAlH}_4$  amount, accordingly to calibration graph.
- 10) Calculation or graphical determination of the evolved hydrogen.

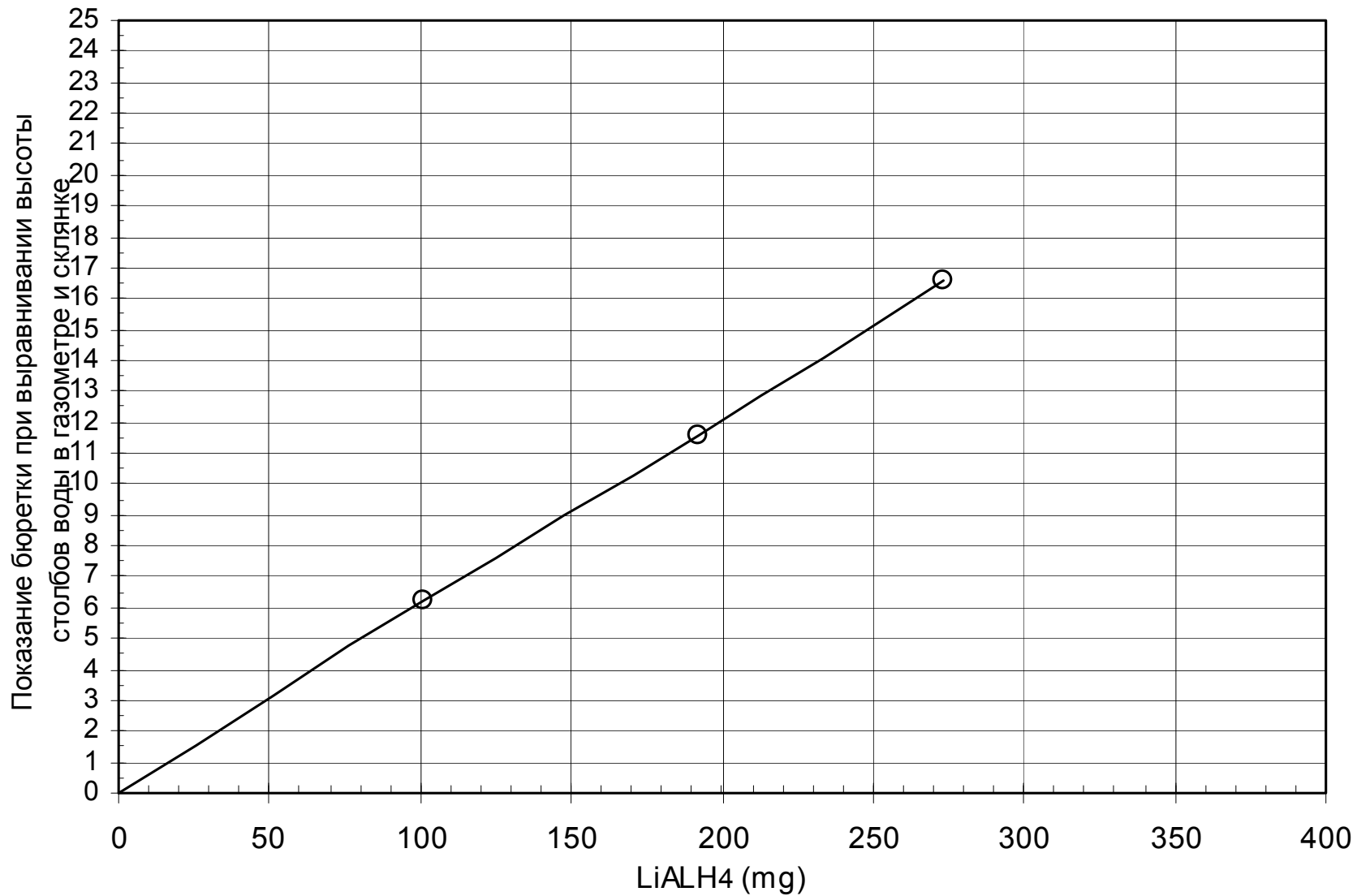
## Calculation reaction



<b>Amount LiAlH<sub>4</sub> (mg)</b>	<b>38</b>	<b>100</b>	<b>150</b>	<b>190</b>	<b>200</b>	<b>285</b>	<b>300</b>	<b>380</b>	<b>400</b>
<b>Water amount for hydrolysis (ml)</b>	<b>0,07</b>	<b>0,19</b>	<b>0,29</b>	<b>0,36</b>	<b>0,38</b>	<b>0,54</b>	<b>0,57</b>	<b>0,72</b>	<b>0,76</b>



Calibration of gas-meter system on hydrogen, evolved at sample  $\text{LiAlH}_4$  by water-dioxane solution (  $P=742 \text{ Hg mm}$ ,  $T = 20 \text{ }^\circ\text{C}$  )



# Meaning of calculation coefficients for “normal” conditions at various p, T

T, °C	P, mm Hg						
	732	734	736	738	740	742	744
18	0,9035	0,9059	0,9084	0,9109	0,9134	0,9158	0,9183
19	0,9004	0,9028	0,9053	0,9078	0,9102	0,9127	0,9151
20	0,8973	0,8997	0,9022	0,9046	0,9071	<b>0,9096</b>	0,9120
21	0,8942	0,8967	0,8991	0,9016	0,9040	0,9065	0,9089
22	0,8912	0,8936	0,8961	0,8985	0,9010	0,9034	0,9058
23	0,8882	0,8906	0,8930	0,8955	0,8979	0,9003	0,9028

# Analysis of $\text{LiAlH}_4$ in THF (THF –tetrahydrofurane)

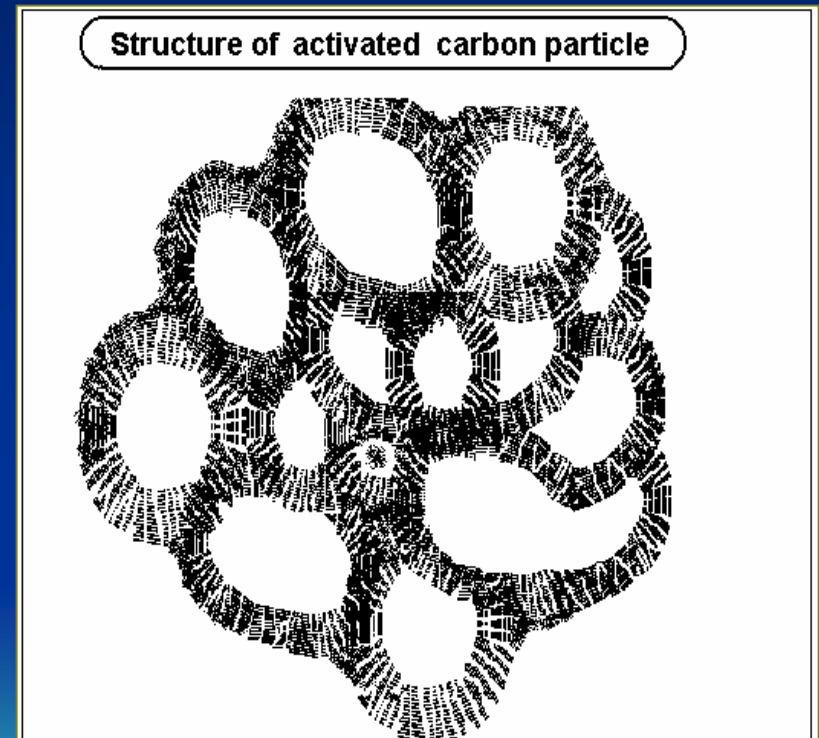
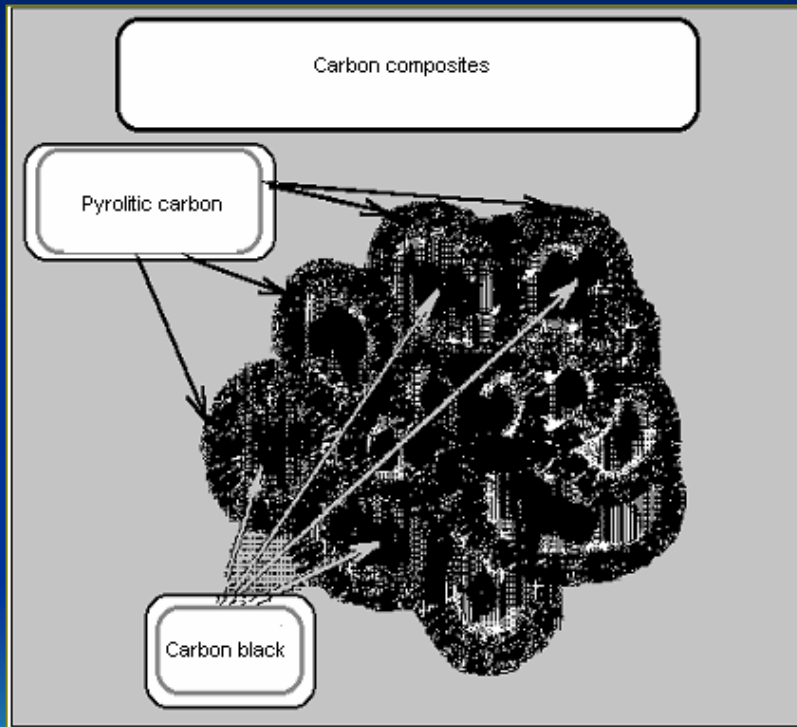
Solution weight (g)	Calculated volume, through $\rho$ (ml)	Passport amount $\text{LiAlH}_4$ in solution sample (mg)	Gas-meter data at $P=744$ mm Hg $T=23$ °C	Normalized gas-meter data ( $K = 0,90$ )	Found amount $\text{LiAlH}_4$ in solution sample (mg)	Found concentration $\text{LiAlH}_4$ in THF solution, (mol/l)
4.4436	4.68	178	13.0	11.7	202	$1.14 \pm 0.01$

- Passport concentration – 1 M  $\text{LiAlH}_4$  - THF, at  $p=0,95$ .

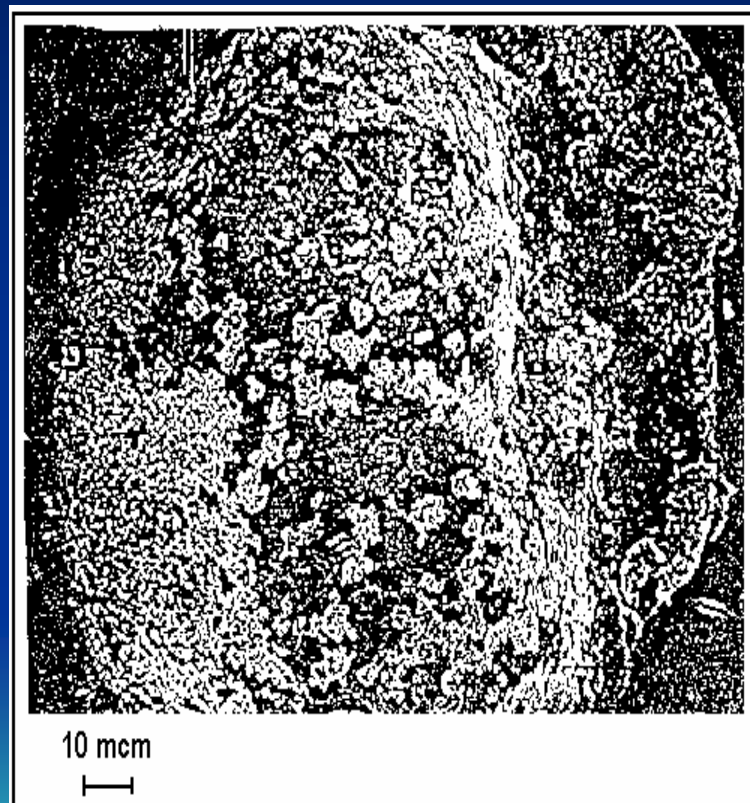
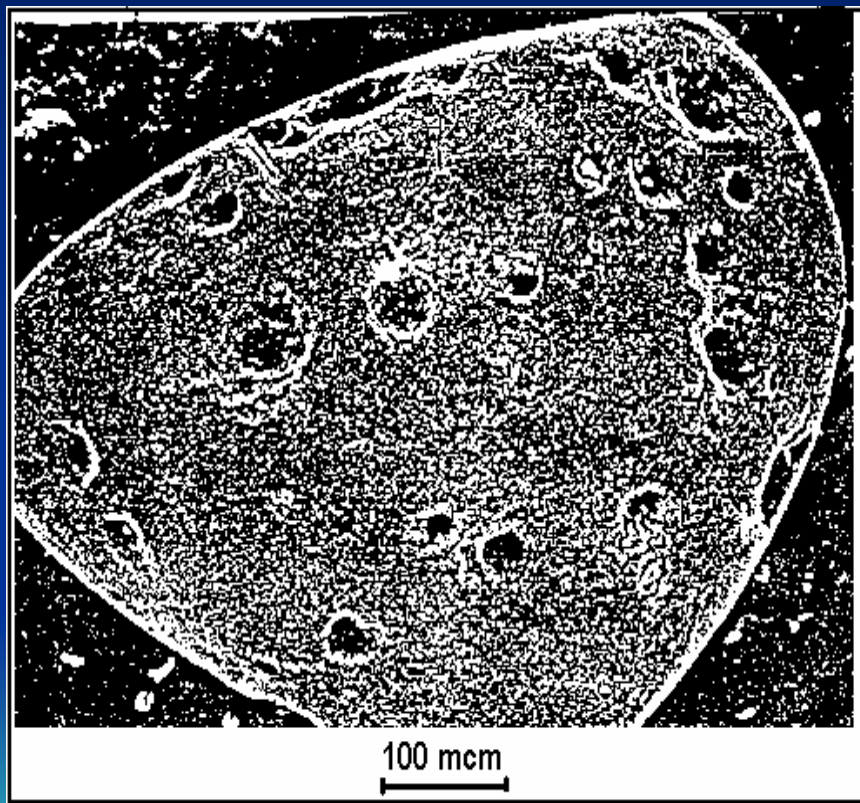
# Material balances at analyses of the matrix and microcontaminations of H-bearing samples

Component	Found in samples, wt. %; n = 3-5					
	LiAlH <sub>4</sub> , Aldrich	LiAlH <sub>4</sub> , ABCR	NaAlH <sub>4</sub> , ABCR	MgH <sub>2</sub> , ABCR	Mg, ABCR	Al, ABCR
Li	18.80±0.2 theor. 18.28	19.0±0.2	1.33±0.02 *10 <sup>-4</sup>	1.73±0.42 *10 <sup>-4</sup>	5.3±0.9 *10 <sup>-5</sup>	N/A
Al	73.73±2.14 theor. 71.09	69.85±3.64 theor. 71.09	48.86±4.12 theor. 49.96	<2.0*10 <sup>-3</sup>	2*10 <sup>-2</sup>	99.773
Na	0.037 ±0.002	0.042 ±0.002	43.8±0.2 theor. 42.57	0.0077 ±0.0022	0.0019 ±0.0002	6*10 <sup>-4</sup>
Mg	5.0*10 <sup>-3</sup>	1.5*10 <sup>-3</sup>	2.0*10 <sup>-3</sup>	94.8±3.6 theor. 93.34	99.885	0.003
H	10.54±0.06 theor 10.62	10.57±0.01 theor 10.62	7.42±0.02 theor 7.46	7.40±0.03 theor 7.66	N/A	N/A
Contaminations (table 2)	0.0494	0.0454	0.019	0.0739	0.1148	0.157 (0.195)*
Matrix, wt. %	103.1±2.40	99.42±3.85	100.08±4.16	102.5±3.69	99.885 ±0.025	99.843±0.07
Total value, wt. %	103.1±2.41	99.47±3.85	100.1±4.16	102.6±3.7	100	100

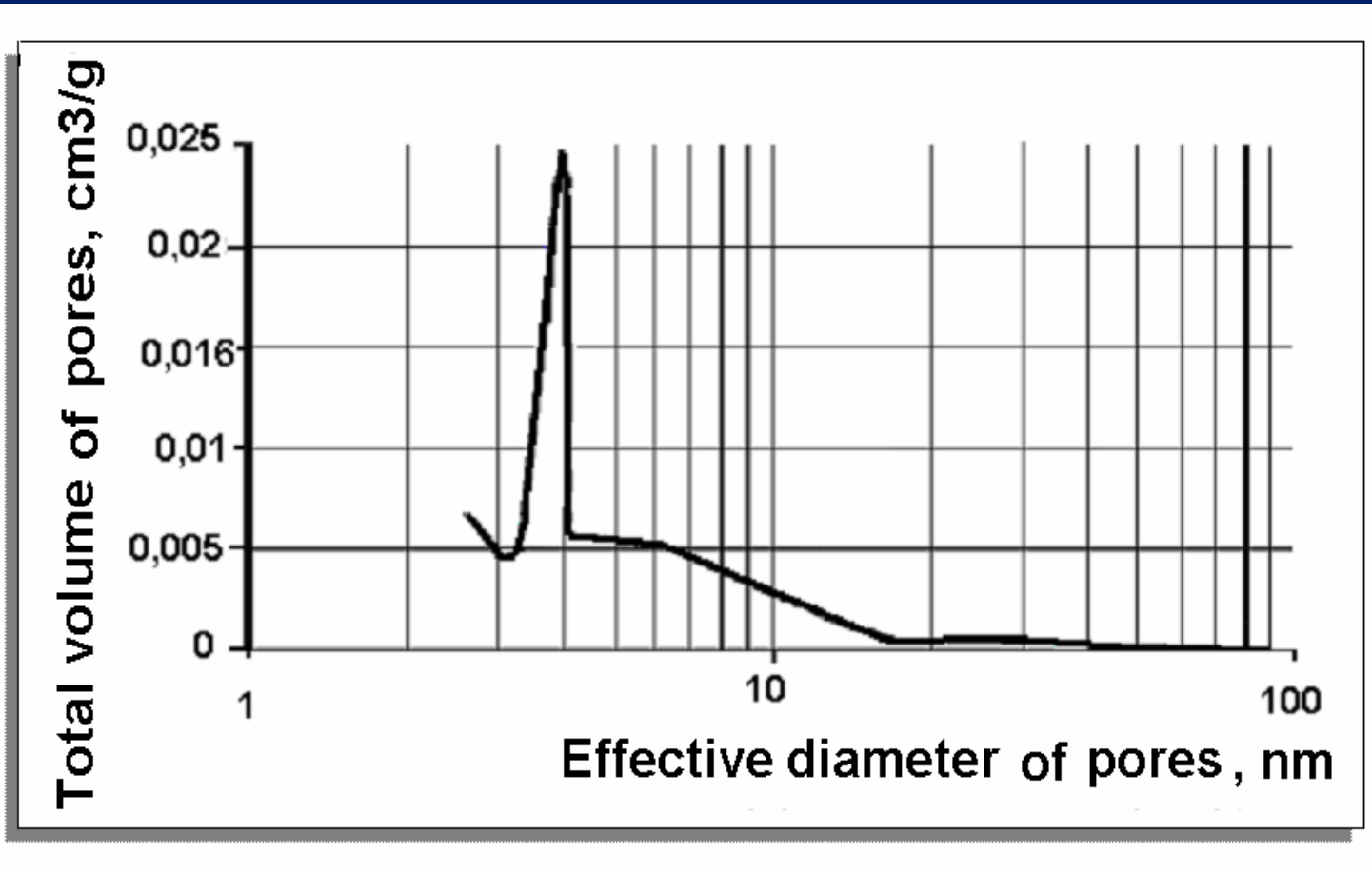
# Carbon composite matrix preparation by depositing of pyrolytic carbon on the surface of carbon black with the subsequent steam activation



# EMS microphotographs of starting carbon matrix and NCCM sorbent particles



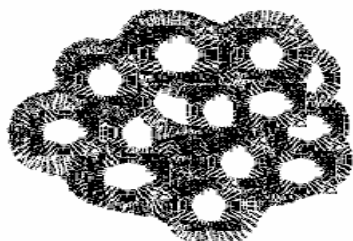
# The dependence of total volume on effective pore's diameter



# Two ways for porous C-matrix preparation

## Схема № 1 (двухстадийная)

Очищенный НУМС

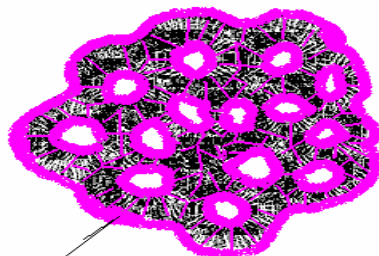


Исходный объем свободных пор 45-55 % отн.

Процесс окисления НУМС жидкофазным окислителем

Температура 20-70 °С

Продукт НУМС-О или ККП



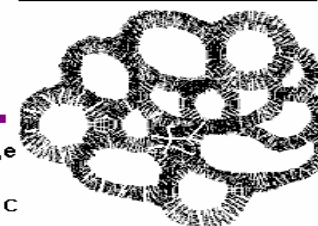
Нанослой окисленного углерода (типа оксида графита)

Термолиз окисленного углерода

В инертной среде

Температура 600 °С

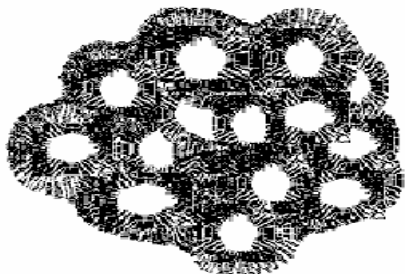
Продукт термолиза НУМС-О или ККП



Конечный объем свободных пор 60 - 61 % отн.

## Схема № 2 (одностадийная)

Очищенный НУМС



Исходный объем свободных пор 58-60 % отн.

Процесс окисления во влажном воздухе

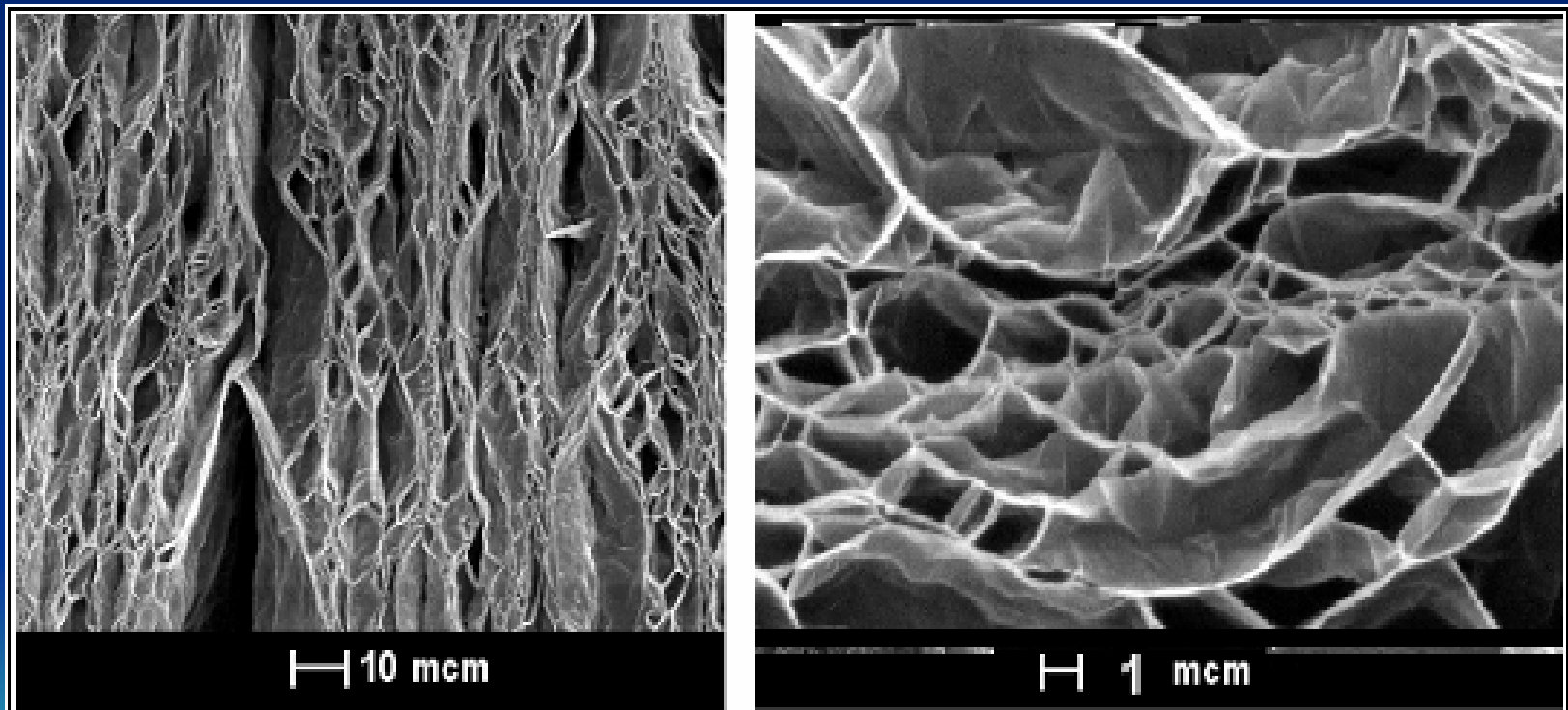
Температура 350 - 500 °С

Продукт окисления НУМС-О-Т



Конечный объем свободных пор 60 - 73 % отн.

# High purity thermal expanded graphite TEG-400 (FVP – 95%)



# Content of microelements in the starting and obtained C-matrices

Element and analytical spectral line, nm	Found, $C \pm (t_{st} S_r C) / \sqrt{N}$ (N = 8-20), ppm ( $10^{-4} \%_{\text{mac.}}$ ) $t_{st}$ – table meaning for P=0.95 and v = N-1				
	Natural graphite	PURIFIED Graphite	TS - Starting technosorb	Purified TS	NUMS-O LP-method
Al I 308.2151	0.62 $\%_{\text{mac.}}$	270 ± 24	54.7 ± 8.5	12.1 ± 2.1	15.6 ± 3.1
Ba I 223.061	200 ppm	...	1.33 ± 0.12	0.42 ± 0.063	0.42 ± 0.043
Ca II 318.1275	1.62 $\%_{\text{mac.}}$	910 ± 10	369 ± 53	6.7 ± 3.9	6.42 ± 0.61
Cd I 346.62	45 ppm	3.18 ± 0.24	0.12 ± 0.045	1.6 ± 0.13	1.5 ± 0.12
Cr II 267.717	230 ppm	1.50 ± 0.02	11.5 ± 1.5	4.6 ± 0.16	5.03 ± 0.37
Cu I 327.3954	240 ppm	21 ± 0.3	1.48 ± 0.15	0.92 ± 0.11	0.47 ± 0.032
Fe I 248.8143	1.39 $\%_{\text{mac.}}$	730 ± 59	124 ± 14	1.5 ± 2.6	4.2 ± 3.0
Mg I 285.2126	0.82 $\%_{\text{mac.}}$	700 ± 169	10.9 ± 0.86	4.04 ± 0.53	2.19 ± 0.085
Mn I 324.8512	600 ppm	121 ± 5	3.62 ± 0.42	2.81 ± 0.47	1.26 ± 0.18
Mo I 313.2594	30 ppm	1.40 ± 0.03	2.88 ± 0.56	2.87 ± 0.52	2.79 ± 0.54
Ni I 313.4106	74 ppm	5.1 ± 0.9	13.8 ± 1.4	6.3 ± 1.8	6.77 ± 0.35
Si I 288.1579	1.23 $\%_{\text{mac.}}$	937 ± 27	23.1 ± 2.4	11.6 ± 1.1	7.91 ± 0.57
Sn I 277.982	0.12 $\%_{\text{mac.}}$	616 ± 13	9.97 ± 0.79	4.95 ± 1.3	4.64 ± 0.36
<i>Total contaminates, ppm</i>	5.49 wt. %	4360 ± 311	713 ± 97	72 ± 17	65 ± 10

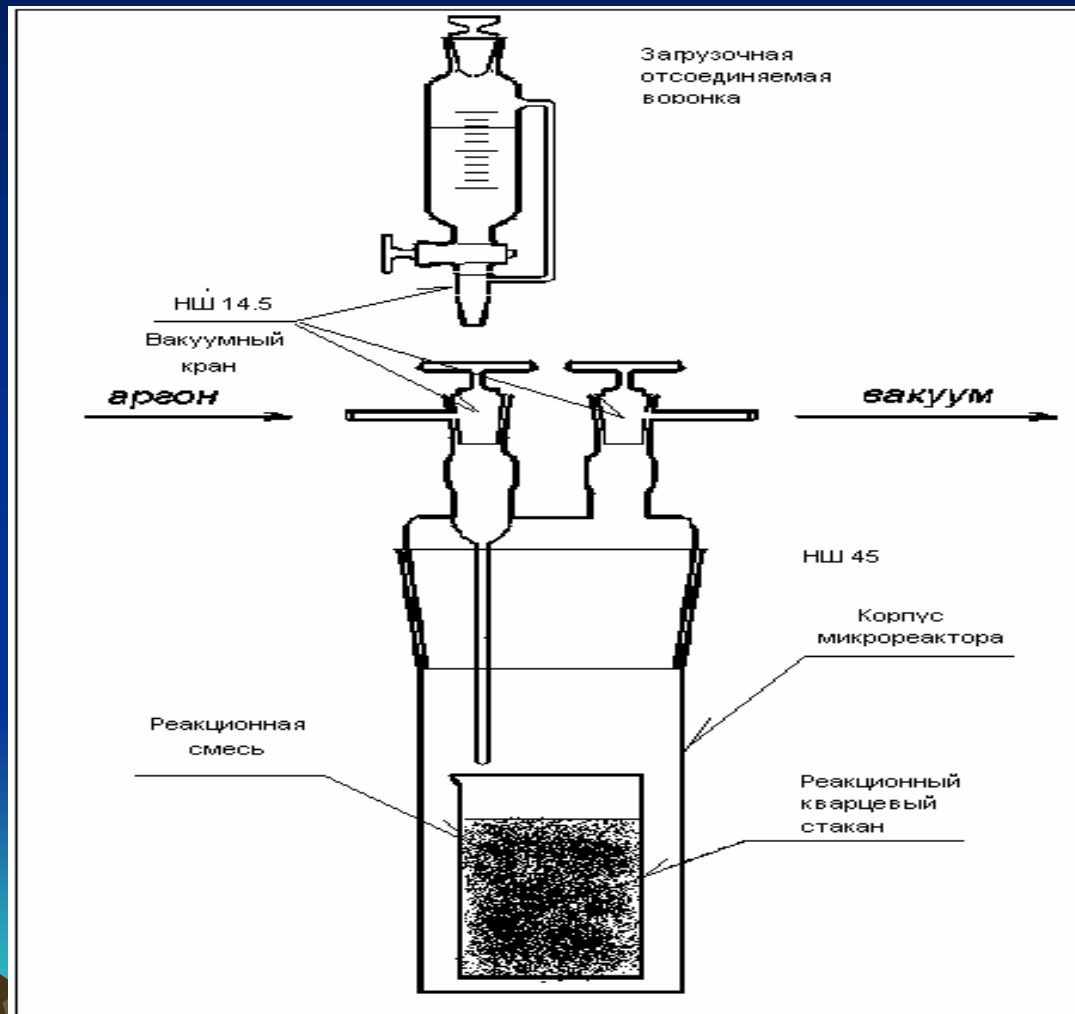
# Ar-glove box for preparation of the starting mixes to a syntheses of the “carbon-MH” nanocomposites



- Metal hydrides and nanocomposites “C-MH” are unstable at their contact in Lab Air. All operations were conducted in dry Ar-glove boxes (dryer -  $P_2O_5$ ).
- All Ar-boxes were specialized for exact operations.
- First box – re-packing of H-materials and chemicals ( $LiH$ ,  $LiAlH_4$  and 1 M solution  $LiAlH_4$  in THF) to a small vessels.
- Second Ar-box – processing of “C-MH” nanocomposites by means of leaching with usage of special microreactor.
- Third Ar-box – mechanosynthesis of “C-MH”



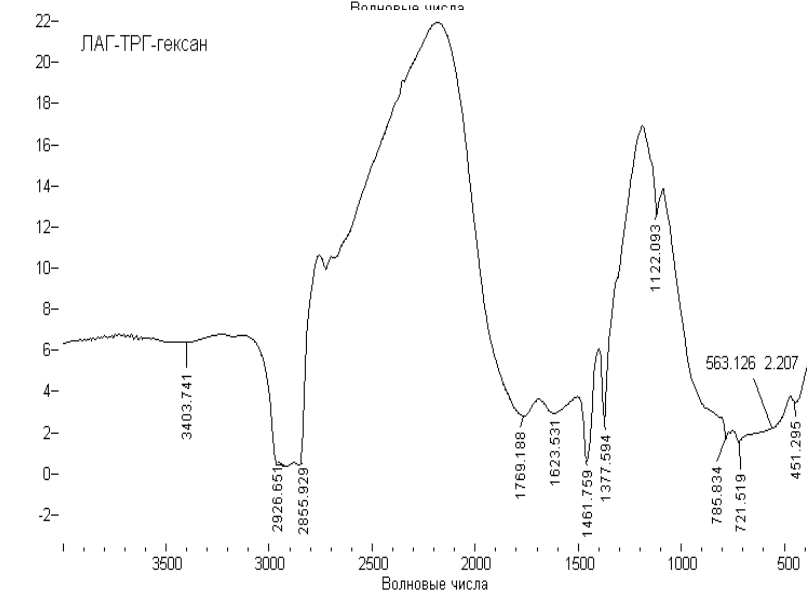
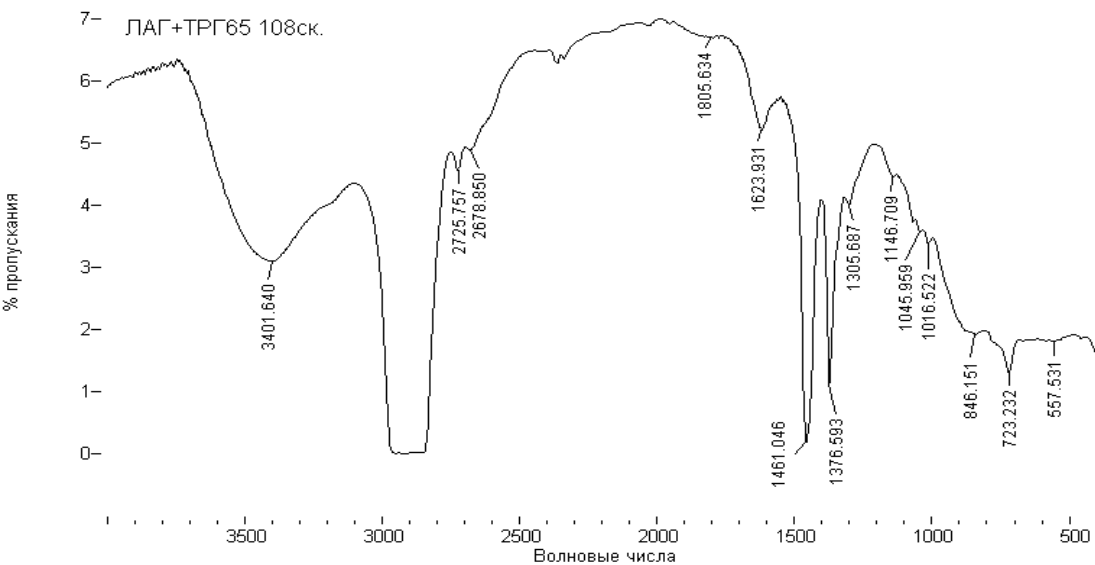
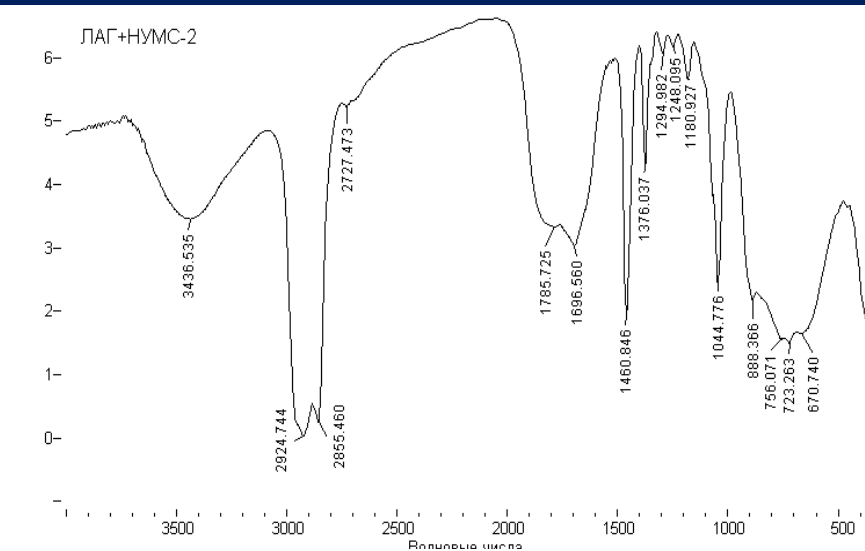
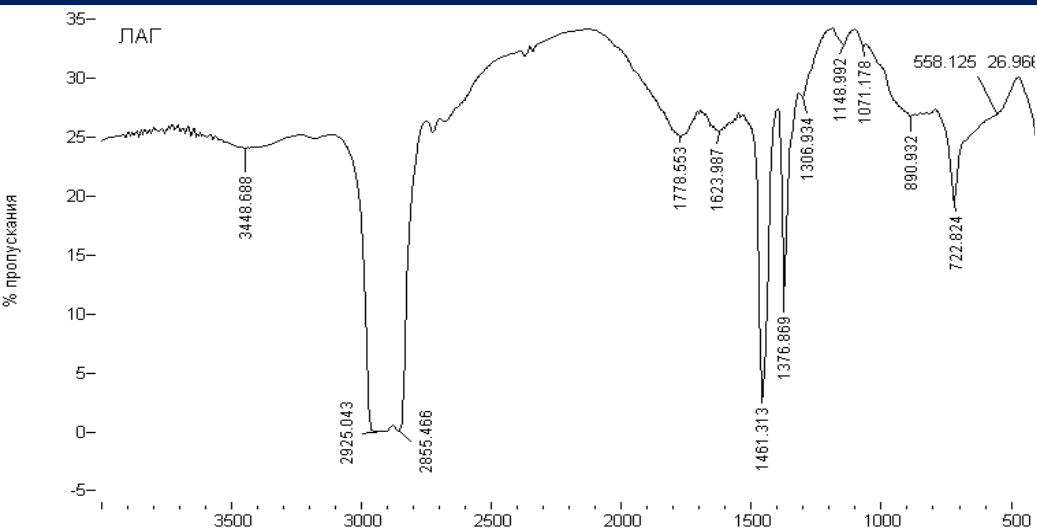
# Quartz microreactor for “C-MH” nanocomposites syntheses



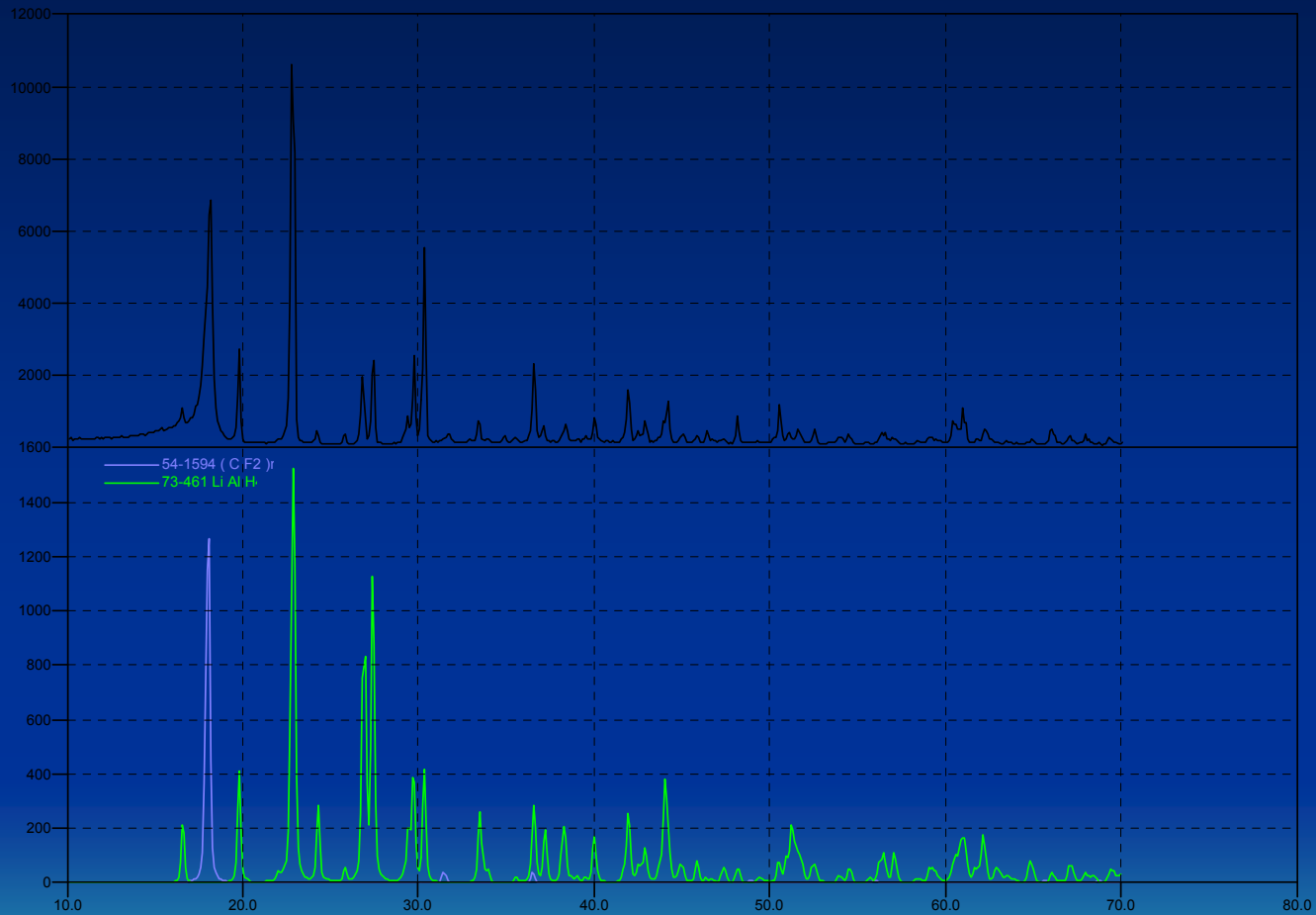
# “C-MH” nanocomposites analyses on H-content

Sample type	Sample portion. mg	Gas-meter Values, cm <sup>3</sup>	Gas-meter Values Normalized, Cm <sup>3</sup>	Amount of LiAlH <sub>4</sub> in a sample (mg)	Per cent of active LiAlH <sub>4</sub> In a sample, rel. %	H <sub>2</sub> volume for a such LiAlH <sub>4</sub> amount (cm <sup>3</sup> )
<u>Composite</u> after evaporation of THF from leaching solution LiAlH <sub>4</sub> in THF	162	0.7 P=738 MM Hg T=23.5°C	0.63 (K=0.894)	11	6.8	26
<b>TEG-LAH-THF</b>	246	1.0 P=736 MM Hg T=24°C	0.9 (K=0.89)	15	6.1	35
<b>NUMS-LAH-THF</b>	365	1.3 P=738 MM Hg T=22 °C	1.15 (K=0.9 )	18	4.9	42.5
<b>TEG-LAH-DBE</b>	330	3.5 P=738 MM Hg T=23 °C	1.2 (K=0.896 )	55	16.5	130
<b>NUMS-LAH-DBE</b>	309	8.5 P=738 MM Hg T=22 °C	7.65 (K=0.9 )	132	42.6	310
<b>TEG-LAH-Hexane</b>	290	15.5 P=738 MM Hg T=22 °C	14.0 (K=0.9 )	240	82.5	567
<b>NUMS-LAH-hexane</b>	255	13.3 P=738 MM Hg T=22 °C	12.0 (K=0.9 )	207	81.0	490

# FTIR-spectra of Li alanates



# Diffractogram for LiAlH<sub>4</sub>



# Conclusions:

- Aldrich and ABCR samples are available for R&D in the field of H-storage materials,
- No toxic elements in Aldrich and ABCR MH-chemicals,
- No reference samples of MH-hydrides in Russia and in the World,
- No certified methods for analyses of MH-samples in Russia (except LiH – NCCP production) in Russia and in the World
- Lab methods for analyses of MH-samples (main matrix components) needs of improvement and certification,
- All Russian Labs needs of Russian MH-chemicals for further development
- World Labs also needs of reference samples and analytical methods

